



## Material - BS 3100 Grade 316C16

## Standard Specification for Steel Castings for General Engineering Purposes

**Group - Ferrous Stainless Steel Alloys** 

Sub Group - BS 3100 Grade 316C16 Steel Castings for General Engineering Purposes
Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries
Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.080 max.		
Silicon	Si %	1.500 max.	As Cast or Annealing or Normalizing or Hardening and Tempering	
Manganese	Mn %	2.000 max.		lizing or Hordoning and
Phosphorus	P %	0.040 max.		ŭ
Sulphur	S %	0.040 max.		ig .
Chromium	Cr %	17.000 - 21.000		
Molybdenum	Mo %	2.000 - 3.000		
Nickel	Ni %	9.000 min.		_
Iron	Fe %	Balance	Mechanical Properties	
-	-		Tensile Strength in Mpa	480 min.
-	-	-	Yield Strength in Mpa	240 min.
-	-	-	Elongation in %	26 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in BHN	-
-	-	-	Impact in Joule	-

Cross Reference Table				
Material	Standard	Country	Grade Belong to the Industry	
316C16LT196	BS	British	Casting	
Z 6 CND 18.12 M	AFNOR NF	France	Casting	
317C16	BS	British	Casting	
318C17	BS	British	Casting	
-	-	-	-	
-	-	-	-	
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Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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